

Lamebo, an Italian brand synonymous  
with high technology

## EACH LEATHER HAS ITS SPECIFIC BLADE

**S**hoes, as well as handbags, belts and the various fashion accessories have long become an essential part of everyday life for each of us. Their quality and style have an ever increasing cost, and, for the end consumer they are of great importance. Behind all these products' comfort and wearing features, there are specific choices. And these choices are made upfront by the industry. Among these, that of the leather working blade is the most important one. Yes, indeed! The «splitting band knives» – this is the technical name of the blades used in the various steps of leather preparation – play an essential role in the quality of the finished product. And not only! The precise thickness of the processed materials, accurate cutting, preservation of their characteristics even under stress, and their durability, are all vital aspects to minimise production waste and relevant costs. You may say – “But all the blades are basically the same!” This is definitely wrong! Choosing poorly the blades

to be used means putting at risk the optimization of the production cycle. So, each blade ... has its leather! And each leather has its blade! The «splitting band knives» are very versatile, and can be used on any type of material: leather, fabric, rubber, cardboard, etc. In the footwear and leather goods sectors, blades ground on both surfaces and edges are mainly used, both to ensure the best split – meaning to maintain the desired thickness standard (side grinding) – and the maximum linearity during the splitting process (edge). The blade must run as much steadily as possible with no oscillation, as even the smallest fluctuation could result in leather defects. The blades by Lamebo are shipped mainly pre-chamfered, in order to reduce operation time once mounted on the machine. Like Italian fashion is at the top in the world, the most suitable blades for this use come from Italy as well. With its headquarters in the province of Turin, Lamebo is the world's leader in the production of high quality splitting band knives. ■



primo piano  
tecnologia

Lamebo, un brand italiano  
sinonimo di alta tecnologia

### Ogni pelle ha la sua lama

*La calzatura, come la borsa, la cintura e i vari accessori della moda sono diventati ormai da tempo parte essenziale del quotidiano di ognuno di noi. Dietro le caratteristiche di comfort della calzatura e di durata nel tempo di tutti questi prodotti ci sono scelte precise. Scelte che vengono fatte a monte da parte dell'industria. Tra queste, quella della lama per la lavorazione della pelle è determinante. Sì, è proprio così! Le "lame a spaccare" giocano un ruolo importantissimo nella qualità del prodotto finito. E non solo! Spessori precisi dei materiali lavorati, pulizia di taglio, il mantenimento delle loro caratteristiche anche sotto sforzo, la loro durata nel tempo, sono tutti aspetti determinanti ad abbattere scarti di produzione e relativi costi.*

*Le "lame a spaccare" hanno una grande versatilità, e possono essere utilizzate su qualsiasi tipo di materiale: pelle, tessuto, gomma, cartone, ecc.*

*Nel settore calzaturiero e della pelletteria vengono prevalentemente usate delle lame rettificate su entrambe le superfici e sui bordi, sia per garantire la migliore spaccatura, che significa mantenere nel tempo lo standard dello spessore desiderato (rettifica facciate), sia per garantire la massima linearità durante il processo di spaccatura (bordo). La lama, deve girare il più stabilmente possibile senza alcuna oscillazione, perché ogni minima oscillazione crea difetti sulla pelle. Le lame firmate Lamebo vengono fornite prevalentemente pre-bisellate, per ridurre i tempi di messa in opera una volta montate sulla macchina: con la sua sede in provincia di Torino, la ditta Lamebo si pone ai vertici mondiali della produzione di lame a spaccare di alta qualità. •*

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## ARES

Presented in advance at SIMAC 2016, the new model LM SUPER adds to the Ares LM Series of swing arm cutting presses.

This machine is the result of the Italian company's long experience in the cutting-die industry, and is also the response to the requirements

of many customers, who have long needed a technology capable to preserve man / machine relationship, while eliminating the physical efforts the operator has to perform – on conventional machines - in this working phase.

In fact, while the arm rotation is power-assisted, it is the operator that determines the arm halt point and the cutting

## LAMEBO

鞋具如同包袋、皮带以及其它不同的时尚配饰如今已经成为我们每个人日常生活的一部分。其质量和款式会导致产品成本不断上升，而这些对终端消费者来说都是极其重要的。在鞋具舒适的特征以及产品使用寿命的背后存在着精确的选择，而这些是行业上游企业应该做出的选择。在这之中加工皮料的刀具起决定性作用。是的，真的是这样！这些“片皮带刀”（专业术语就是这么叫的，这些刀具将在准备皮料的不同阶段中使用）对成品质量起着至关重要的作用。不过还不仅仅是这些！被加工材料的精确厚度、片皮的清洁、在压力施加状态下保持其特征不变以及其使用寿命，这些都是减少生产废料降低成本的关键因素。

在鞋具和皮具制造行业，刀片两面都经过了磨削，从而确保了厚度的稳定，边缘经过加工，确保了使用和切角的笔直，一旦安装在切割机上面，可以缩短调试的时间。在加工过程中刀具应该无摇摆尽可能稳定地运行，因为每一次微弱的摆动都会在皮料上产生缺陷。为了使技术人员操作方便，加快生产进程，LAMEBO的片皮刀已经磨得很锋利，一旦安装在切割机上面，可以缩短调试的时间。我们这家意大利企业坐落在都灵市，在生产高品质的片皮带刀行业中处于世界领先水平。